

I CLAIM:

1. A roll of dispensable material wherein the material comprises an elongate continuous sheet including at least one longitudinally extending fold line and at least one fold made about the longitudinally extending fold line.  
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2. The roll of claim 1 wherein the sheet includes a plurality of longitudinally extending fold lines and a plurality of folds together defining a sheet incorporating a double "c" shaped fold.
3. The roll of claim 1 wherein the sheet includes a plurality of longitudinally extending fold lines and a plurality of folds together defining a sheet incorporating a "z" shaped fold.  
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4. The roll of claim 1 wherein the sheet includes a plurality of longitudinally extending fold lines and a plurality of folds together defining a sheet incorporating a "v" shaped fold.
5. The roll of claim 1 wherein the sheet includes a plurality of longitudinally extending fold lines and a plurality of folds together defining a sheet incorporating a fan shaped fold.  
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6. The roll of claim 1 wherein the sheet includes a plurality of longitudinally extending fold lines and a plurality of folds together defining an "M" shaped fold.  
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7. The roll of claim 1 wherein the sheet includes a plurality of spaced-apart perforation lines extending in a direction transverse to the longitudinally extending fold line.
8. An apparatus for folding and winding an elongate sheet of material comprising:  
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  - a) a folding board through which the elongate sheet of material is fed and wherein at least one longitudinally extending fold line and at least one fold are formed; and
  - b) an accumulator roll downstream of the board onto  
30 which the sheet of material is wound in its folded orientation.

9. The apparatus of claim 8 further comprising a perforator located between the folding board and the accumulator roll for forming a plurality of spaced-apart transversely extending perforation lines in the elongate sheet of material.

5 10. The apparatus of claim 8 wherein the sheet includes a plurality of longitudinally extending fold lines and a plurality of folds made about the plurality of longitudinal extending fold lines respectively.

11. An apparatus for interfolding at least two sheets of material for forming a web of interfolded sheets of material, the apparatus comprising:

10 a) at least two dispensers containing at least two rolls of sheet material respectively wherein the sheets of material include at least one longitudinally extending fold line and at least one fold respectively; and

b) an interfolder through which the sheet material from each of the rolls is fed and for interfolding the respective sheets of material together  
15 for forming the web of the interfolded sheets of material.

12. The apparatus of claim 11 wherein the sheets of material respectively include a plurality of longitudinally extending fold lines and a plurality of folds together defining sheets of material incorporating a double "c" shaped fold.

13. The apparatus of claim 11 wherein the sheets of material  
20 respectively include a plurality of spaced-apart transversely extending perforation lines.